

8

7

6

5


4

3

2

1

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.09	VM	WM


2017.09.12

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 1144 STRESSPROOF STEEL ROUND BAR
SPECIFICATION: ASTM A311 or UNS G11440
PART NUMBER: MT-1144-R [D.DDD]
WHERE "D.DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = MT-1144-R0.625



TITLE AISI 1144 STRESSPROOF STEEL ROUND BAR			
DWG NO. MT-1144-R			REV A
DESIGN BY:	VM 8/9/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 08/31/2017	XX ± .01	ANGLES ± 5°
CHECKED:	SAC 08/31/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 08/31/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
QA APPR. :	PD 08/31/2017		
APPROVED:	WM 09/05/2017		
DATE: 8/31/2017	SCALE: NTS	WEIGHT: 0.0 LBS	SHEET 1 OF 1

COPYRIGHT © 2013 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE
USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION
FROM DART AEROSPACE LTD.